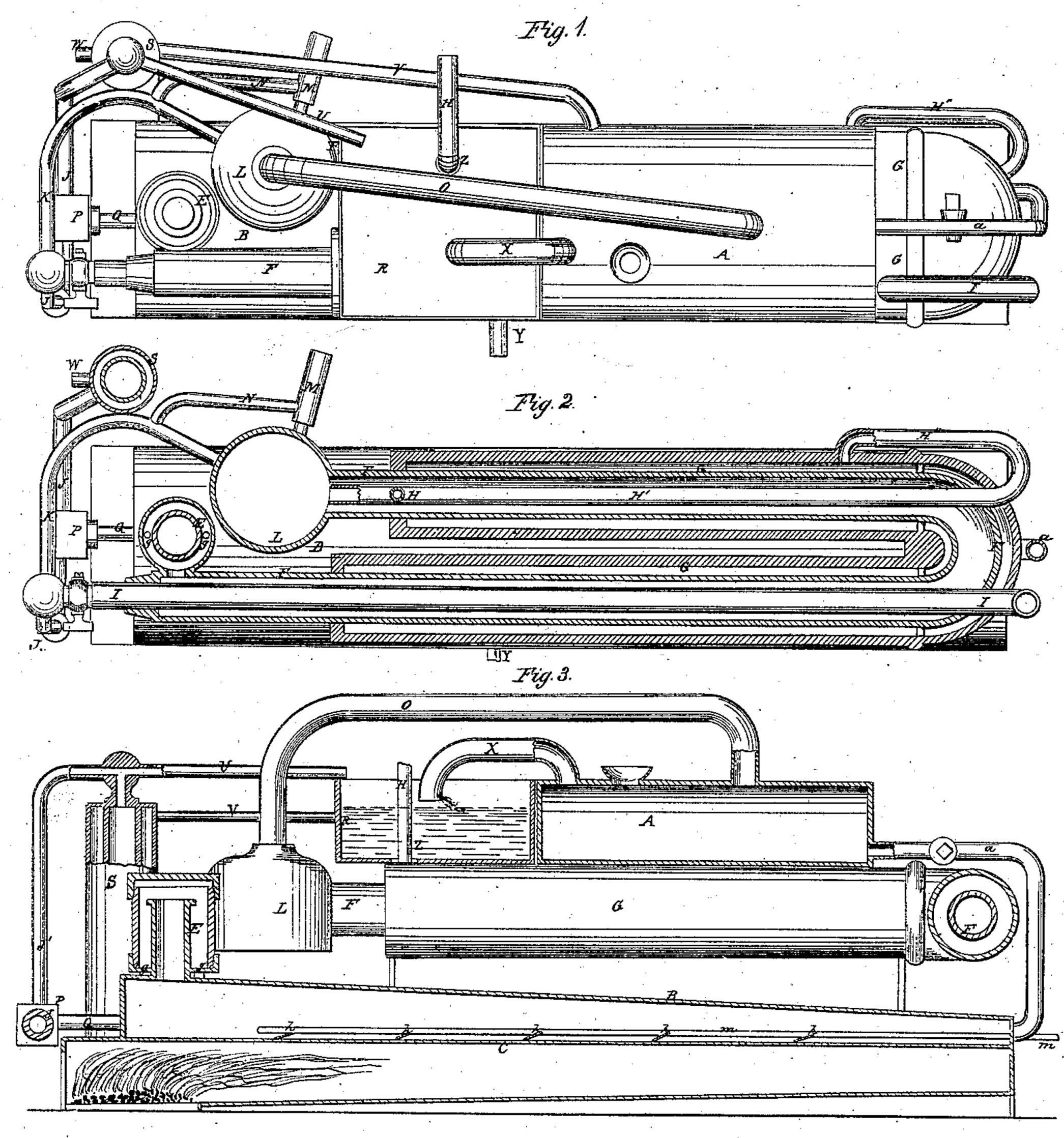
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Patented June 26, 1866.



Witnesses:.

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Inventor: Of Hall Per Mumole Attimess

## United States Patent Office.

C. H. HALL, OF NEW YORK, N. Y.

## IMPROVEMENT IN DISTILLING PETROLEUM AND OTHER LIQUIDS.

Specification forming part of Letters Patent No. 55,855, dated June 26, 1866.

To all whom it may concern:

Be it known that I, C. H. HALL, of the city, county, and State of New York, have invented a new and Improved Distilling Apparatus; and I do hereby declare that the following is a full, clear, and exact description thereof, which will enable others skilled in the art to make and use the same, reference being had to the accompanying drawings, forming a part of this specification, in which—

Figure 1 represents a plan or top view of this invention. Fig. 2 is a horizontal section of the same. Fig. 3 is a longitudinal vertical

section of the same.

Similar letters of reference indicate like

parts.

This improvement relates to an apparatus particularly designed for refining petroleumoil, but which may be used for refining coaloils, turpentine, or volatile liquids of any de-

scription.

It consists, first, of a supply-tank, into which the crude oil or other liquid is first placed to be refined, and in which it is partially heated; second, of a retort, into which the oil or other liquid finally flows to be distilled; third, of a chamber, through which the vapors pass into the condenser; fourth, of a condenser, in which the volatile portions of the oil or other liquids become condensed; fifth, of a receiver, in which the products of condensation are collected and separated from the non-condensable gases; sixth, of a series of water and steam jackets inclosing the condenser, in which steam is generated by the heat of the condensing vapors of the oil or other liquid being distilled; seventh, of a series of scrapers carried over the bottom of the retort to prevent the forming of a sediment on said bottom; eighth, of a purifying-tank, into which the residuum is forced by a jet of steam; and, lastly, of a furnace and arch, over which the retort is placed.

A represents the supply-tank, in which the oil or other liquid is placed to be distilled.

B represents a long flat-bottomed tapering retort with a semicircular top, into the small end of which the oil or other liquid flows from tank A, to be distilled, and covers the bottom in a thin stratum.

B is placed in such a manner that the fire can strike no other part of said retort but the bottom.

D represents the furnace in which the fire

is made.

E represents the vapor-chamber, into which the vapors of the oil or other liquids being distilled pass from retort B. It consists of an outer jacket closed at the top and fastened to the top of retort B, with an inner concentric tube leading into said retort, so arranged that the vapors of oil or other liquid passing through said chambers will deposit any particles of crude liquid which may be carried up the inner tube into the bottom of the annular space between its inner tube and outer jacket, while the volatile parts of the liquid only can pass into the condenser.

F represents the U-formed horizontal tube through which the vapors pass from chamber

E while being condensed.

G represents the jacket which surrounds one branch of tube F, into which water is forced through pipe Y, producing steam from the heat of the vapors passing through said tube F.

I is a smaller tube concentric within tube F, and passing through the same and connecting with jacket G, as is plainly shown in Fig. 1 of the drawings, so that the steam formed in jacket G in passing through said tube I becomes superheated, and, issuing from pipes K and J, is fit to be used for driving an engine or for other purposes hereinafter mentioned.

G' is another jacket, which surrounds the other branch of condensing-tube F, into which water is conveyed through pipe H, which passes into the last-mentioned branch of tube F through connection Z, thence through said tube and return into jacket G', as is plainly shown in Fig. 2 of the drawings.

R represents the water-tank, into which the water rises from jacket G through connection Z.

L represents the receiver, into which the products of distillation collect from tube F, the condensable portions of which remain on the bottom, while the non-condensable products pass off through bent tube O.

Q is a pipe leading from retort B, through which the residuum passes to the T-coupling P.

J represents a steam-pipe, which branches C represents the arch, over which the retort | off from tube I, and, entering T-coupling P at

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right angles with pipe Q, creates a suction by the force of a jet of steam across the mouth of pipe Q in such a manner that the residuum from retort B is forced through pipe J' into tank S.

K is a steam-pipe, which also branches off from tube I and passes into receiver L and turns upward into the mouth of tube O, so that a jet of steam issuing therefrom sweeps the non-condensable gases, which collect in the upper portion of receiver L through said tube O.

M represents the spout through which the refined oil or other liquid is discharged from receiver L.

N is a pipe which branches off from steampipe K and leads a jet of steam into spout M; to facilitate the discharge of the refined oil from receiver L.

a is a bent pipe, into which is inserted a valve, through which the crude oil or other

liquid is let down into retort B.

S represents the tank into which the residuum is forced. Said tank is provided with a concentric tube, S', reaching nearly to its bottom, through which the residuum, together with the water which passes through pipe U from watertank R, is forced to pass before they are allowed to separate. The water and dregs then pass out through pipe W, while the purified residuum rises to the top of the annular chamber between tube S' and the outer jacket of tank S.

g g are two small tubes leading from the anlar space in chamber E into retort B, which provides for the return of the crude liquids which may fall into said annular space back into retort b again.

V is the pipe which leads the purified residuum back into supply-tank A to be redis-

tilled.

h h h represent a series of scrapers placed at suitable intervals and attached to a common rod, m, which passes through the small end of retort B. A reciprocatory motion is imparted to rod m by hand or other power, which causes the scrapers h h h to traverse the entire surface of the bottom of retort B, thus preventing the formation of a sediment on said bottom.

The process of refining petroleum-oil or other liquids in my apparatus is as follows: The crude oil or other liquid to be refined is first placed in supply-tank A, from which it is allowed to flow slowly through pipe a down into retort B, and covers the bottom of said retort in a thin stratum, so that the vapors as they are generated on the said bottom may pass freely to the surface, instead of being held in contact with the heat by a thick stratum of oil until destructive distillation of the liquid ensues, as is generally the case when the hydrogen of the oil or other liquid within the still separates from the carbon and leaves the same as a black cake in the residuum; and, to further provide against the destructive distillation of

the vapors, no part of retort B is exposed to the action of the fire except its bottom, thereby removing the principal cause of the deposit of coloring-matter in the distillate, which takes place when the charge in a still gets low. The vapors coming in contact with the overheated surface above the liquid at such times causes said vapors to separate into their constituent elements and form new combinations of the same, one of which is hydrogen gas, which imparts to the distillate a disagreeable odor, while the particles of carbon thus liberated pass off with the vapors, and, condensing in the

distillate, serve to color the same.

A series of scrapers, b b b, attached to a common rod, m, is provided, and is moved by hand or other power upon the bottom of retort B, so that the sediment cannot become burned upon said bottom. The retort is placed over the arch C and furnace D in such a manner that when the fire is made in said furnace the heat passes along the arch, striking the bottom of the retort with diminishing intensity, while the crude oil enters the end of the retort farthest from the fire and flows toward the furnace. By this arrangement the crude oil or other liquid to be distilled becomes gradually heated and volatile, and if it is properly applied to the retort, and in due proportion to the heat supplied by furnace D, the volatile parts of said oil or liquid of the various gravities of which it is composed, as they are vaporized by the increasing intensity of the heat while flowing toward said furnace, become commingled while in the vaporous state in the upper portion of retort B, and pass through chamber E into condenser F, while the residuum only passes through pipe Q.

The particles of crude oil or other liquid being distilled which generally pass over with the vapors, thereby coloring the distillate, are, in my apparatus, deposited in the annular space contained in chamber E and fall back into the retort through pipes gg, while nothing but pure

vapor can pass into the condenser.

The vapors of the oil or other liquid being distilled pass from chamber E into tube F, in which, as it is inclosed in water-jackets G and G', the condensation of said vapors takes place, the liquid portion falling into the lower part of the tube, and, passing into receiver L, is discharged from the spout M, while its gaseous constituents remain in the upper portion of said tube, and, passing into receiver L, are discharged through pipe O.

By this arrangement the distillate, thus entirely freed from contact with such non-condensable gases as are generated in the retort, cannot absorb any of them, consequently (in the case of petroleum) emits an unpleasant odor and is non-explosive in any ordinary temperature, while by the ordinary process of condensation, the vapors being forced to pass downward through a coiled pipe placed within a tank of water, the non-condensable gases become mechanically mixed with the distillate,

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rendering the same explosive and of a disagreeable odor, and to obviate which a subsequent treatment with acids, alkalies, and water is resorted to, which but imperfectly accom-

plishes the object sought.

Steam is generated in jacket G, which, passing through tube I, becomes superheated by the vapors issuing from chamber E, and is then applied to various useful purposes. By this arrangement the heat which is ordinarily wasted is economized and the necessity of constructing an independent steam-generating

apparatus is obviated.

Cold water being circulated freely through pipe H into jacket G', thence through connection Z into water-tank R, the point at which the condensation of the vapors passing through this branch of tube F begins can be easily regulated by the amount of water permitted to enter pipe H, so that any desired percentage of the most volatile portion of the distillate will pass off in the vaporous state and leave

the distillate of any specific gravity.

The residuum, as it accumulates in the front part of retort B, passes through pipe Q, and is then forced by a jet of steam issuing from steam-pipe J into tank S, where it is purified by being forced, together with a stream of water from pipe U, through a tube, S', which, being situated within tank Sand open at its lower end, permits a separation of the water and dregs from the oily matter, the former passing out through pipe W and the latter rising above the water in the annular space, from which it may flow back into the supply-tank to mingle with the crude liquid again. By this arrangement all other residuum may be removed from the retort as fast as it accumulates, without any danger from explosion in consequence of exposing the same while hot to the atmosphere. It is also simultaneously freed from its earthy impurities without additional expense.

The current of steam which passes through pipe K is injected into the mouth of pipe O from within receiver L, which carries with it the non-condensable gases and light vapors which do not condense into tank A. This current of steam also serves to partially heat the oil or other liquid in tank A previous to its passing into the retort. The non-condensable gases finally escape through pipe Z. Thus by my apparatus may a continuous distillation of oil or other liquids be effected with safety and rapidity with the least possible expenditure of fuel and waste of useful products, and in a manner obviating the necessity of a chemical treatment of the product afterward.

What I claim as new, and desire to secure

by Letters Patent, is—

1. In the continuous distillation of petroleum or other liquids, the use of a retort, B, in combination with furnace D and arch C, substantially as shown and described, and for the purpose set forth.

2. The series of scrapers h h h, or their equivalent, connected to the rod m, in combination with retort B, constructed and operating substantially as shown and described, or in any other manner whereby a scraper is used,

for the purpose specified.

3. The device herein described for generating steam, consisting of the water-jacket G and water-supply pipe Y and steam-tube I, in combination with condensing-tube F, substantially as shown and described, or any other means whereby steam is generated by passing the vapors of oil or other liquids being distilled through a vessel containing waters, or vice versa.

4. The method herein described of separating the condensable from the non-condensable gases, or any other method whereby the condensable gases are made to collect in the lower part of a receiver while the non-condensable gases are made to pass off by the suction of a current of steam, substantially as herein set forth, and for the purpose specified.

5. The water-jacket G', connected with supply-pipe H and water-tank R, in combination with tubular condenser F, operating as described, or in any other manner, to accomplish

the purpose specified.

6. The receiver L, in combination with tubular condenser F, steam-pipe K, and dischargepipe O, operating substantially as and for the purpose shown and described.

7. The annular chamber E, composed by an inner and outer vessel, in combination with the condenser F, constructed and operating substantially as and for the purpose specified.

- 8. The method herein described of freeing the retort B from residuum, or any other equivalent means whereby a retort or still is freed of its residuum by the force of a jet of steam, operating substantially as shown and described.
- 9. The within-described process of cleaning the residuum by treating it with steam and water, substantially in the manner described, and for the purpose set forth.

CHARLES H. HALL.

Witnesses:

M. M. LIVINGSTON, ALEX. F. ROBERTS.