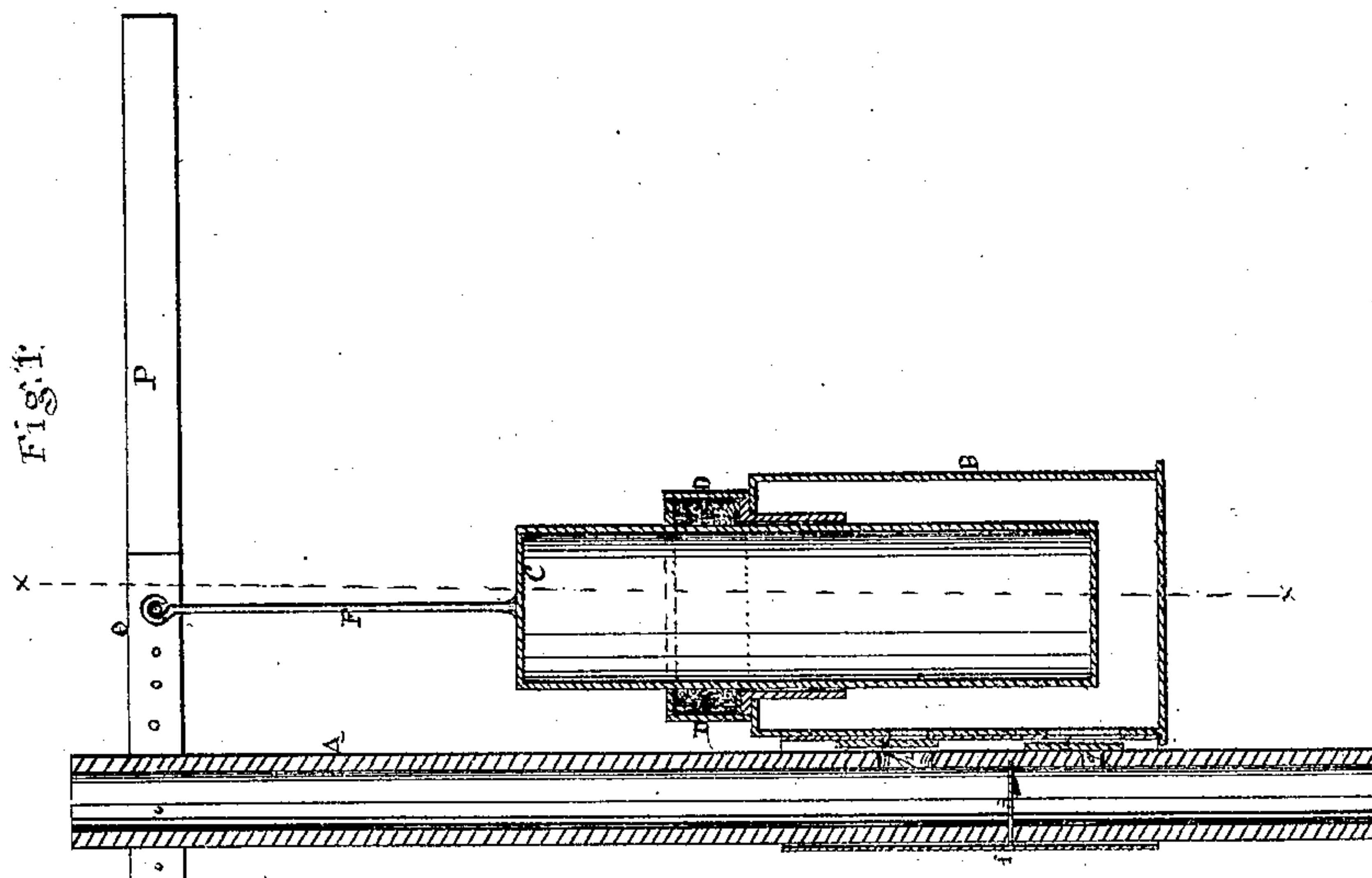
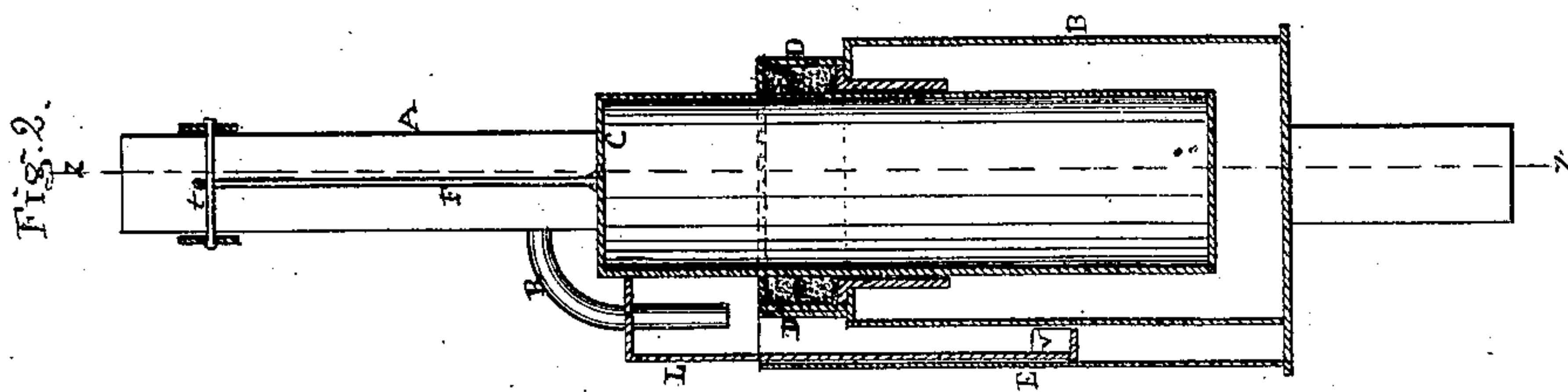


H. M. Keith,
Double-Acting Pump,
No. 48,691, Patented July 11, 1865.



Witness
John P. Jacobs
C. Alexander

H. M. Keith
P. C. M. Alexander Atty.

UNITED STATES PATENT OFFICE.

HORACE M. KEITH, OF COMMERCE, MICHIGAN.

IMPROVEMENT IN PUMPS.

Specification forming part of Letters Patent No. 48,691, dated July 11, 1865.

To all whom it may concern:

Be it known that I, HORACE M. KEITH, of Commerce, Oakland county, in the State of Michigan, have invented certain new and useful Improvements in Pumps; and I hereby declare that the following is a true and exact description of the same, reference being had to the accompanying drawings, and to the letters of reference marked thereon.

Figure 1 in the annexed drawings represents a vertical section of my pump apparatus in the line $z z$, Fig. 2. Fig. 2 gives a vertical section of the same in line $x x$, Fig. 1.

The letter A represents a pump-stock of square timber, with a bore extending through it from end to end of sufficient size to admit the desired quantity of water.

B represents the water-reservoir, which consists of an oblong box with square sides, and adjusted to the pump-stock A by means of a wide metal strap, f , extending the whole length of reservoir B.

The strap f is adjusted to reservoir B by having two flanges, one on each inner edge, which fit in grooves on the side of reservoir B. The strap f fits loosely on the pump-stock A, thus allowing the reservoir B and strap f to be adjusted at any desirable point on the pump-stock A. When reservoir B and strap f are in the position required a wedge is driven in between f and the pump-stock A to hold f in place.

D represents a cylindrical neck, securely fastened on the top of reservoir B, and having on its inner circumference an annular flange, e , through which the cylindrical plunger C is designed to operate.

The pump-stock A has two openings, g and h , in it to admit of the passage of the water in and out of the reservoir B. Opposite to the holes g and h are the leather valves m and n , the valve m being fastened at its upper end to the pump-stock A and valve n secured at top to reservoir B.

E represents a chamber attached to the side of reservoir B, and rendered, like B, watertight at bottom.

L represents an arm, the upper end of which is fastened to plunger C, and the lower end, extending into the chamber E, has a scoop, v , attached to it for the purpose of throwing wa-

ter out of E into the space between the neck D and the plunger C, the object of which will be explained hereinafter.

F designates the iron rod, fastened at its lower end to the top of plunger C, and at its upper end encircling a bolt, t , which passes through the metal sides o of handle P, these metal sides o being secured to the pump-stock A by a bolt, t , on which they play with a vertical motion.

The sides o have a series of holes through them, into any one of which the bolt t can be inserted, in order to lengthen or shorten the stroke of the plunger C.

The letter s designates a cut-off in the bore of the pump-stock between the openings h and g , the design of which is to prevent the ascent of the water in the pump-stock until it first enters the reservoir B, through the opening g , and returns again to the bore of the pump-stock through the opening h .

In order to prevent the escape of water upward between the plunger C and the flange e , a leather packing is inserted, which extends some distance downward. In addition to the leather packing the space between the neck D and plunger C is filled with small shot, which are kept in place by having a collar, made of any suitable material, inserted near the top of the neck D. This collar will have a narrow opening in it opposite to the chamber e , through which opening water can be introduced into the space between D and C, so as to fill up the interstices between the shot.

In operating my pump it will be seen that when the plunger C is raised by the action of handle P the water in the pump-stock below the cut-off s will enter the hole g , force open the valve m , and then enter through a corresponding hole into the reservoir B. When, on the other hand, the plunger C descends, the pressure of the water will close the valve m and force open the valve n , so that the water can enter through hole h into the bore of the pump-stock A and find a vent through the spout R. At every ascent of the plunger C the arm L, which is attached to C, will ascend also, and will, by means of the scoop V at its lower end, raise a sufficient supply of water to the top of neck D and there discharge it in the shot packing, the chamber E having

been already filled with water by hand for the purpose above mentioned.

Having thus described my invention, what I claim, and desire to secure by Letters Patent, is—

The reservoir B, the valves *m* and *n*, the cut-off *s*, the swipe-pole L and bucket E, and

the cylinder C, the whole constructed, arranged, and operating as and for the purpose substantially as herein set forth.

HORACE M. KEITH.

Witnesses:

JAMES CARHART,

JOHN BAIRD.