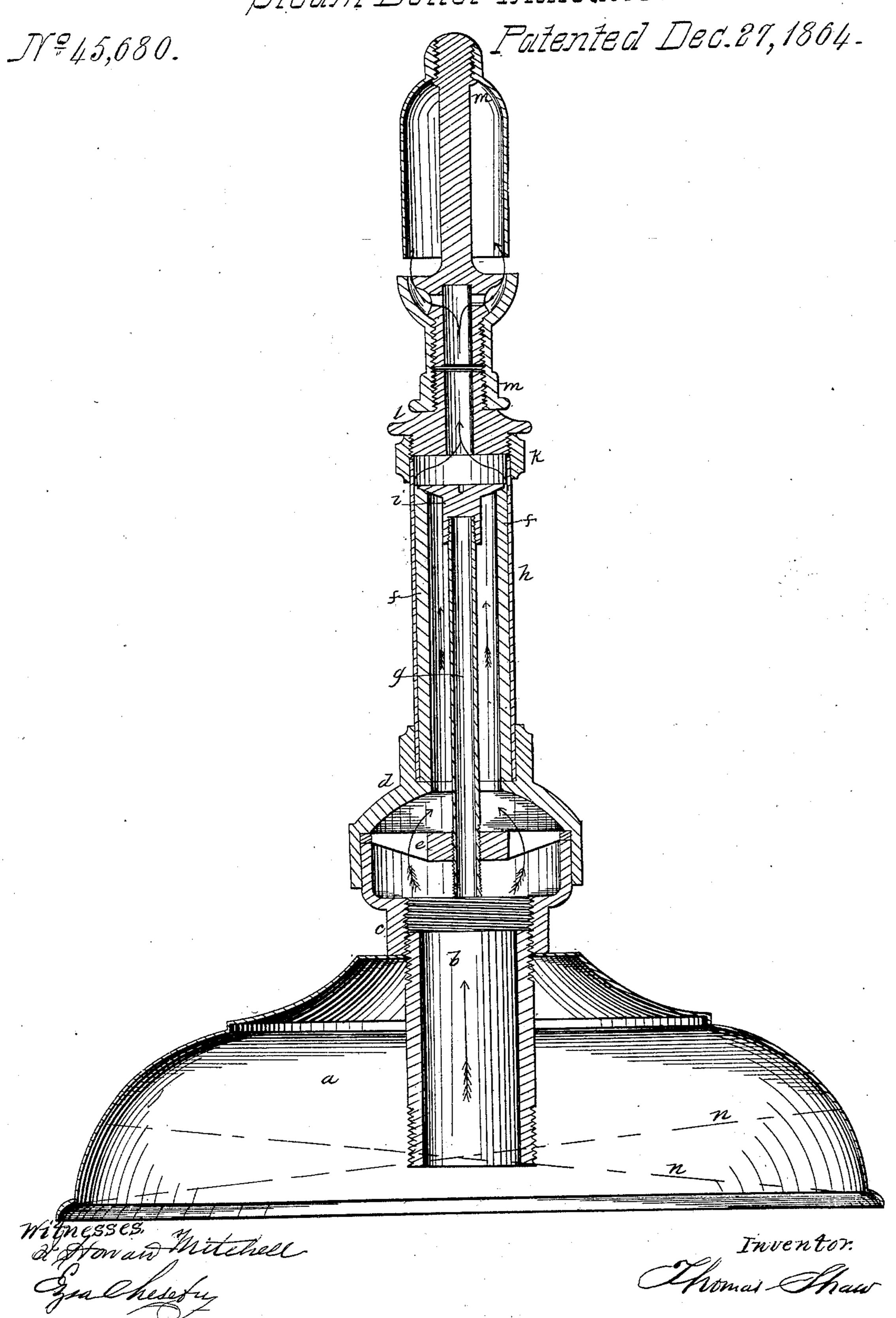
## 1-5/2017,

Steam-Boiler Indicator.



## United States Patent Office.

THOMAS SHAW, OF PHILADELPHIA, PENNSYLVANIA, ASSIGNOR TO HIM SELF AND PHILIP S. JUSTICE.

## IMPROVEMENT IN IN LOW-WATER SIGNALS FOR STEAM-BOILERS.

Specification forming part of Letters Patent No. 45,680, dated December 27, 1864.

To all whom it may concern:

Be it known that I, Thomas Shaw, of the city and county of Philadelphia, and State of Pennsylvania, have invented a new and improved mode of signaling when water is low in steam-boilers; and I hereby declare the following to be a full, clear, and exact description of the same, reference being had to the accompanying drawing, and to the letters of reference marked thereon.

My invention consists in the employment of a metallic rod in combination with a wooden cylinder or bearing, for the purpose as herein-

after described.

In order to enable others to use and pactice my invention, I will proceed to describe its

construction and operation.

On reference to the accompanying drawing, which forms a part of this specification, the sketch represents a vertical section through the center of the apparatus, of which a represents the top of a boiler; b, a pipe communicating therewith, to which is screwed cup c, on the top of which is an inverted cup, d. Intervening cup d and c is a crown piece or bearing, e, into which is screwed pipe g. On upper end of said pipe is a valve, i, which closes down upon the top of a cylinder of wood, f. Said wood is inclosed in brass pipe, h, to prevent bursting the same. Brass pipe h is securely soldered at its lower end to cup d,

and at its upper end to ring k. l is a brass cap screwed into ring k, on top of which is screwed an ordinary steam whistle, m.

It will be observed that when the lower end of pipe b is located in the middle of a marine boiler horizontally there is more certainty of having a water-lever, as the water in that part of the boiler is in a state of rest, as compared with the sides and ends, as indicated by the red lines n, when the vessel containing the boiler is rolling in a "sea."

It will also be observed that when the watersurface is below the lower end of pipe b the steam will enter the same, and the heat of the steam will elongate metallic rod g, but will have no effect upon the wood bearing f; hence the valve i will be lifted off its seat and allow the steam to blow the whistle m. The current and passage-way thus produced is indicated by red arrows.

What I claim, and desire to secure by Letters

Patent, is—

The employment of a metallic rod in combination with a wood bearing, when arranged to operate substantially as and for the purpose set forth.

THOMAS SHAW. [L. S.]

Witnesses:

EZRA CHESEBRO', J. HOWARD MITCHELL.