### · · -

.

#### No. 45,545.

•

-

Ø.

## L. WATSON.

## Car Brake.

## Patented Dec. 20, 1864.



e.







Tugene Feitt Timely meliny

.

Inventor.

Lewis Watson

AM. PHOTO-LITHO. CO.N.Y. (OSBORNE'S PROCESS.)

.

.

# UNITED STATES PATENT OFFICE.

### LEWIS WATSON, OF SOUTH PLYMOUTH, MICHIGAN.

#### IMPROVEMENT IN BRAKES FOR RAILROAD-CARS.

Specification forming part of Letters Patent No. 45,545, dated December 20, 1864.

lever of the burr G, I place a weight, H, said To all whom it may concern: weight being adjusted by means of a set-screw. Be it known that I, LEWIS WATSON, of South Plymouth, county of Wayne, and State | I also construct a friction-collar, I, which is placed upon the axle against the collar K. of Michigan, have invented a new and Imcollar K being fastened firmly to the axle. proved Self-Working Brake for Rail Cars; Thus it will be seen that the friction-wheel B and I do hereby declare that the following is is placed upon the axle of the car in such a a full and exact description thereof, reference position that the descent of the weight H, atbeing had to the accompanying drawings, tached to the lever of the burr G, will force and to the letters of reference marked therethe true, even surface of the friction-wheel B on, in which against the friction-plate A, thus causing the Figure 1 is a perspective view; Fig. 2, a friction-wheel B to revolve with the axle. car-wheel with friction-plate attached; Fig. Thus it will be seen that the chain C will be 3, a friction-wheel with ring attached; Fig. wound up around the hub of the friction-4, screw and burr, showing the position of wheel B, until it has attained a certain strain, the levers and weight; Fig. 5, a frictionthe amount of strain being varied by the collar. weight H. When the friction-wheel B has The nature of my invention consists in proattained the required strain it will stop, and viding rail-cars with an apparatus for workthe amount of strain thus attained will be ing the brake, said apparatus being worked held by the action of the friction plate A by the action of the locomotive. against the friction-wheel B. I also attach To enable others skilled in the art to make a chain, L, to the lever of the burr G in such and use my invention, I will proceed to dea position that by drawing upon the chain L scribe its construction and operation. the weight H will be raised sufficient to I construct my rail-cars in any of the known loosen the friction-wheel B a sufficient forms and apply thereto brakes, levers, and amount to allow the friction-wheel B to rechains and other apendages of such cars; but volve back freely, thus releasing the brake, in order to obviate the dangers and inconthe other end of the chain L being attached veniences arising from the neglect or inabilto the car preceding in such a manner ity of the brakemen to apply the brake in that the chain L will be drawn a sufficient season, I make an apparatus which will apamount to raise the weight H before the ply or release the brake without care or atstrain will come upon the coupling. The tention. chain L must be of sufficient length to allow I attach to one wheel a friction-plate, said the weight H to descend far enough to apply plate presenting a true, even surface, as the brake when the locomotive ceases drawshown at A. I also make a friction-wheel, B, ing. I also attach to the chain L a branch presenting a true and even surface to the chain, M, which is fastened to a small shaft, friction-plate A on one side. On the oppo-N, at the end of the car, in such a manner that site side it has a small hub of sufficient length the shaft N can be turned and so raise the to hold the chain C. It has also a ring, D, weight at any time when it may be desirable. attached, which is so constructed as to allow What I claim as my invention, and wish to the friction-wheel B to revolve in one direcsecure by Letters Patent, istion without moving the ring D, that direc-1. The construction and operation of the tion being indicated by the pawl and spring apparatus herein described, consisting of the E. The pawl and spring E must stand in such combination of the friction-plate A and frica position as to allow the friction-wheel B to tion-wheel B with the car-wheel to which it revolve freely when the car is being backed, is attached, the chain C, and ring D, pawl and but will force the ring D to revolve with it spring E, screw F, and ourr G. when moving forward. One end of the chain 2. The combination of the weight H, fric-C is attached to the ring D, the other end betion-collar I, and collar K, chain L, and chain ing attached to the lever of the brake at the M, and shaft N, when constructed and opersame point where the hand-brake is usually ating substantially as and for the purposes attached. herein shown and described. I also construct a hollow screw, F, with a LEWIS WATSON. Witnesses: lever attached to the frame of the truck. I EUGENE FECHT, also construct a burr, G, to match the screw TIMOTHY MAHONY. F, with a lever attached also, and upon the