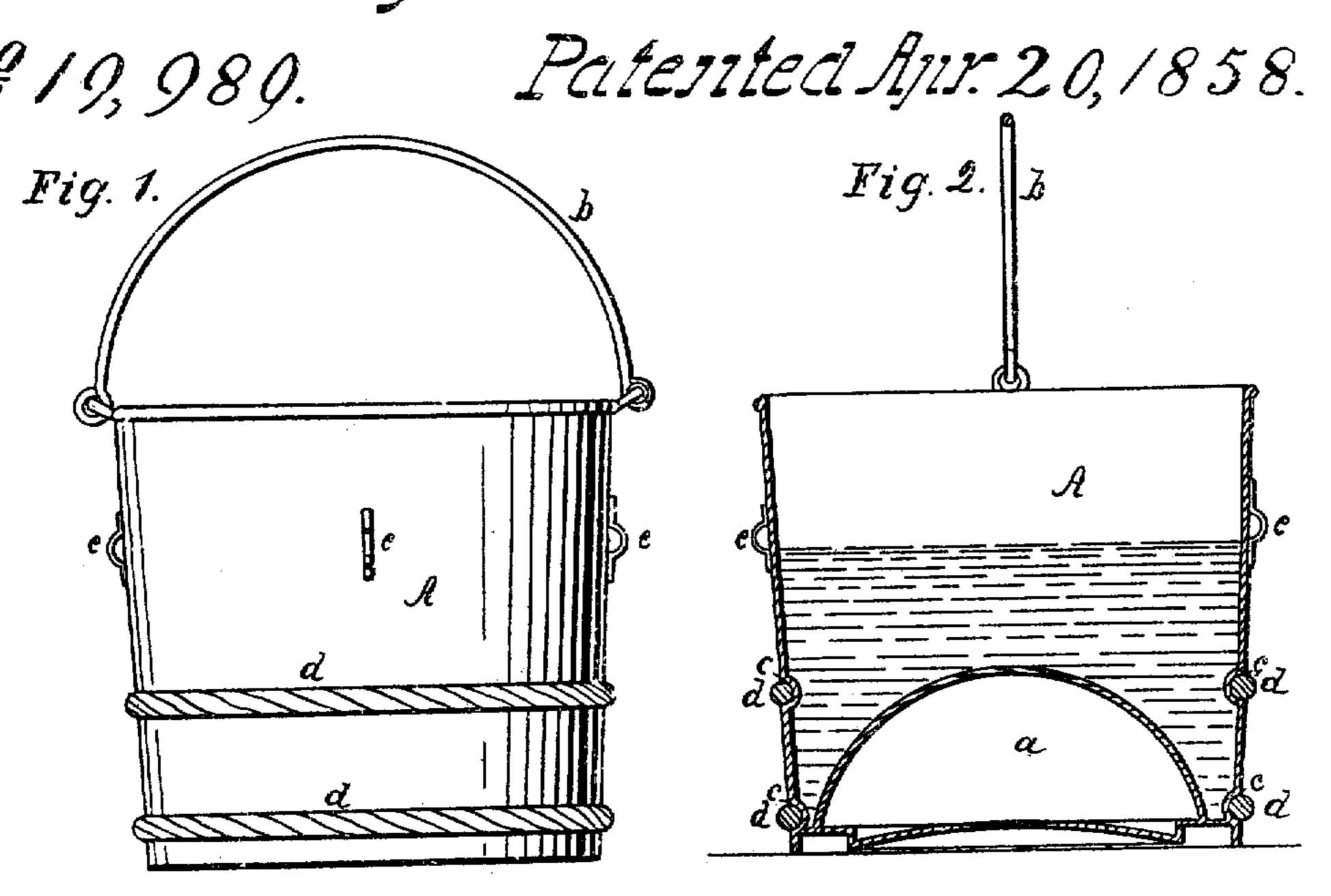
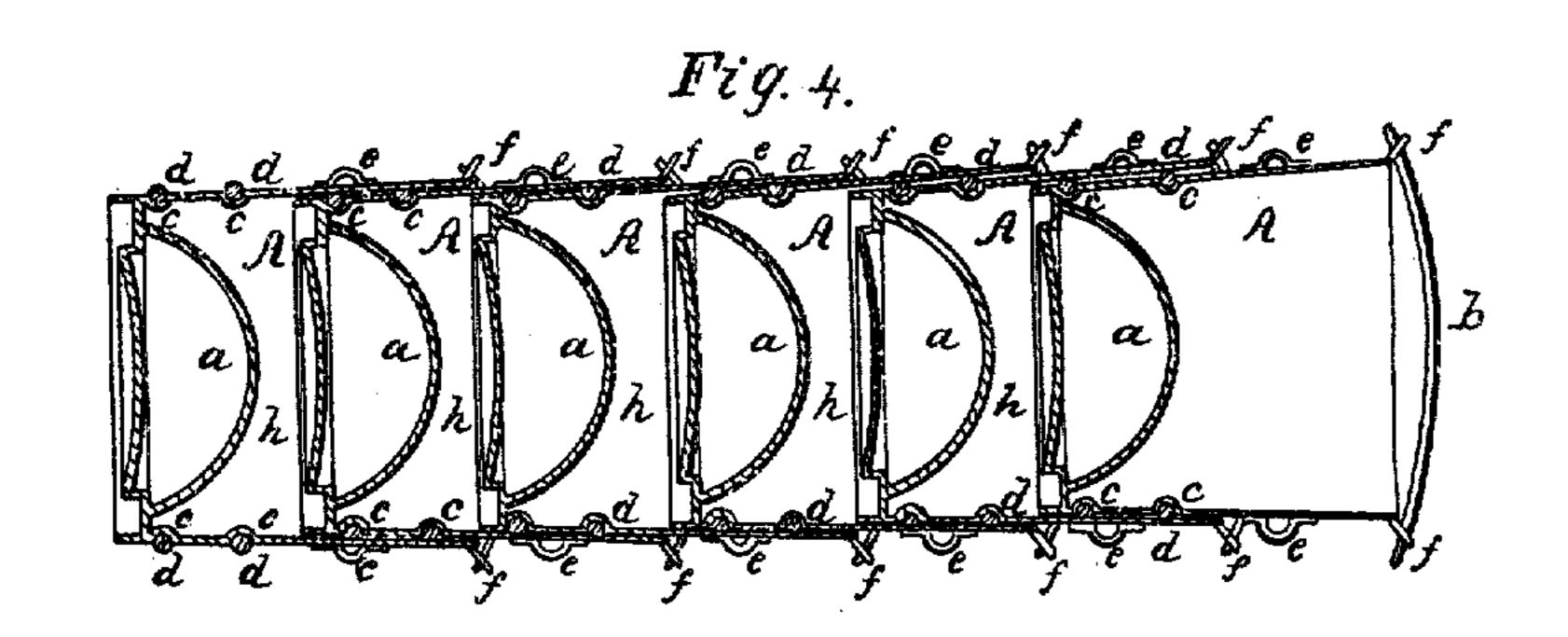
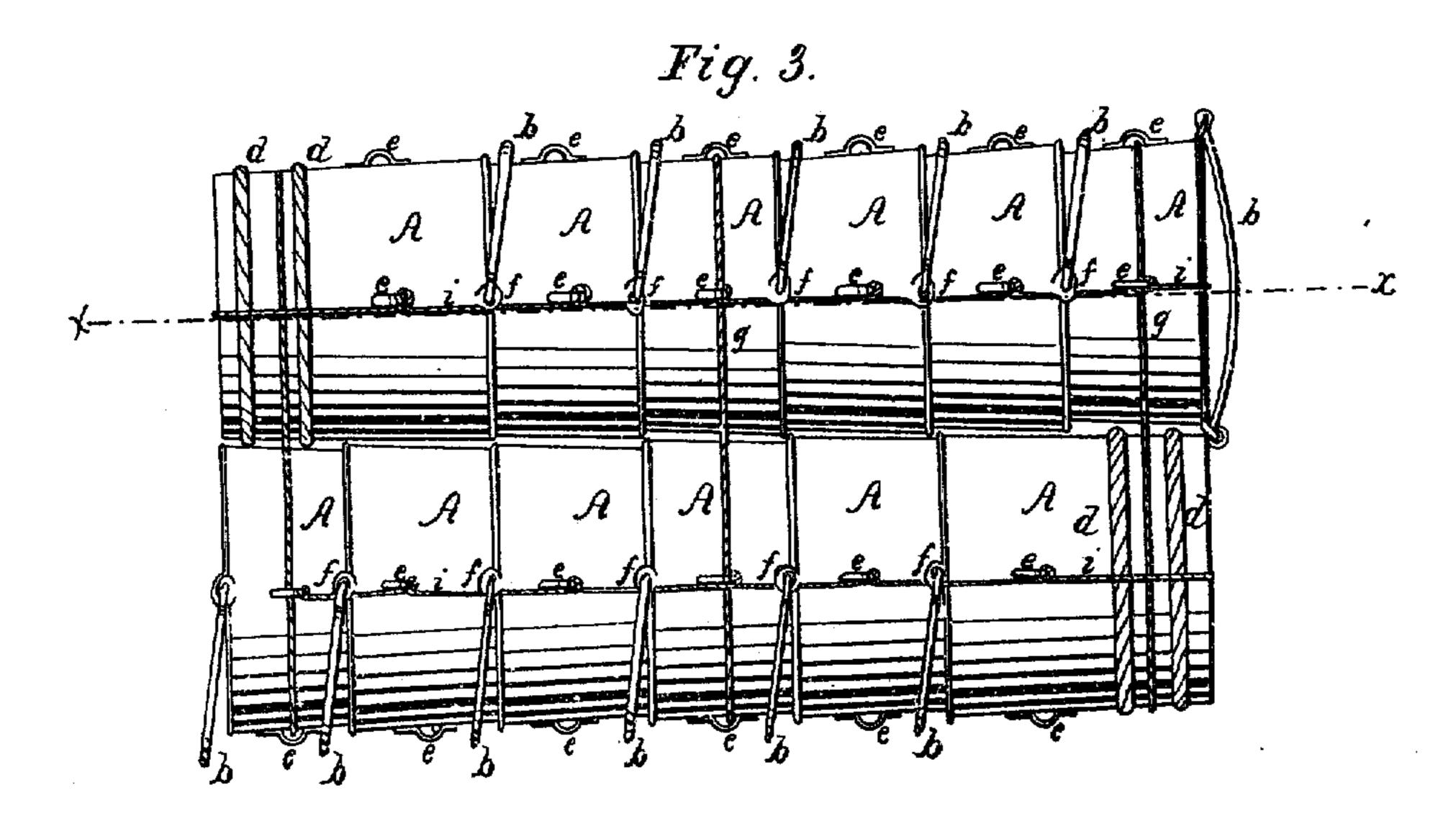
C. Freday Rast Bucket.

Nº919,989.







UNITED STATES PATENT OFFICE.

CHARLES FRENCH, OF JERSEY CITY, NEW JERSEY.

LIFE-PRESERVING BUCKET-RAFT.

Specification of Letters Patent No. 19,989, dated April 20, 1858.

To all whom it may concern:

Be it known that I, CHARLES FRENCH, of Jersey City, in the county of Hudson and State of New Jersey, have invented a new 5 and useful Improvement in Buckets, whereby two or more of them may be combined to form a Life-Preserving Float or Raft; and I do hereby declare that the following is a full, clear, and exact description of the same, 10 reference being had to the accompanying drawings, forming part of this specification, in which—

Figure 1, is a side view of a bucket with my invention applied. Fig. 2, is a central 15 section of the same. Fig. 3, is a plan view showing a number of buckets combined to form a raft. Fig. 4, is a section in the line

x, x, of Fig. 3.

Similar letters of reference indicate cor-20 responding parts in the several figures.

This invention consists in furnishing buckets, each with one or more gaskets or gromets, encircling their exteriors and secured thereto in such a manner that when 25 the buckets are inserted one within another the said gasket or gromet or gaskets or gromets will serve as packing between them to confine a quantity of air within the interior of each one that receives another one 30 within it, and exclude water therefrom, thus constituting two or more buckets into a water tight float or raft. On board steamers where a large number of buckets are used for washing decks, and in the engineer's 35 and cook's departments one or more large rafts may be made in this way, the material for their construction being always on hand occupying no extra room on board, and ready for such use at a moment's notice.

In carrying out my invention it is essential that the buckets shall be made of taper form with the smallest part at the bottom which is the usual form for buckets, and it is desirable that each bucket shall possess 45 in itself sufficient buoyancy to float. In view of the latter consideration it is therefore necessary that if the buckets be made of metal, they shall have water tight chambers in their bottoms to contain a sufficient 50 quantity of air to make them buoyant, which construction may also be used when they are made of wood though in that case it is hardly requisite.

The buckets A, A, represented in the 55 drawing are made of metal supposed to be

of galvanized iron. a, a, are the air chambers in their bottoms to give them the requisite buoyancy.

b, b, are the bails of the usual construction.

c, c, are grooves formed around the lower parts of the exteriors of the buckets to receive the gaskets or gromets d, d, which are to project well beyond the exterior surfaces of the buckets and which by being fitted 65 tightly within, the said grooves are prevented slipping out of place. Two gaskets or gromets are shown applied to each pail but a single one may be furnished or more than two may be used. They may be made 70 of india rubber or gutta percha, or of rope or spun yarn, or any material generally suitable to serve as an elastic packing.

e, e, are eyes attached to the sides of the buckets for the purpose of receiving cords 75 or ropes to secure the buckets together.

To make a float or raft of these buckets two or more are placed one within another and driven into each other as shown in Fig. 4 with force enough to compress the gaskets 80 or gromets tightly enough to exclude water from between them and the interior of the buckets which cover them, thus forming water tight air chambers h, h, between them; and they are then secured by lashings i, i, 85 rove through the eyes e, e, as shown in Fig. 3, or through the staples f f, by which the bails are attached. Two or more rows inserted one within another in this way may be placed side by side lashed together as 90 shown in Fig. 3, by lashings g, g, rove through the eyes e, e, and in this way a secure and very buoyant raft may be made of any desirable size limited only by the number of buckets at command.

I do not claim the construction of buckets with air chambers in them to make them serve as floats or life preservers. But

What I claim as my invention and desire to secure by Letters Patent, is:-

Furnishing buckets with encircling gaskets or gromets d, d, or their equivalents applied substantially as described, so that two or more of such buckets may be combined to constitute a float or raft, as herein set forth. 105

CHARLES FRENCH.

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Witnesses:

W. Tusch, W. HAUFF.