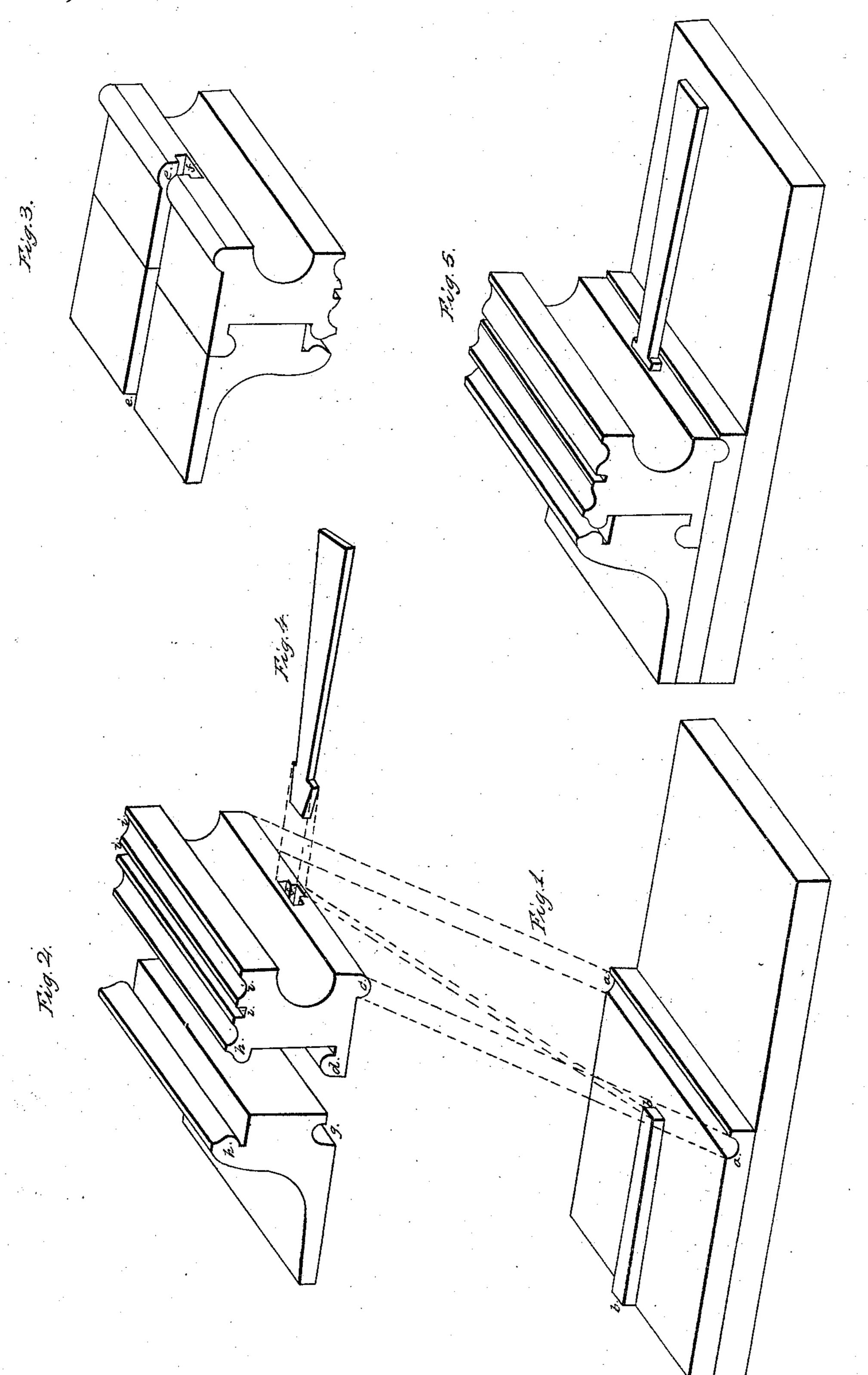
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JY 19,861.

Faterated Am. 6, 1858.



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## UNITED STATES PATENT OFFICE.

S. MASON AND E. M. DAVIS, OF MICHIGAN CITY, INDIANA.

VISE-ANVIL FOR REPAIRING T-RAILS.

Specification of Letters Patent No. 19,861, dated April 6, 1858.

To all whom it may concern:

Be it known that we, Sanford Mason and Edward M. Davis, of Michigan City, in Laporte county and State of Indiana, have invented a new and valuable Mode of Constructing a Vise-Anvil or T-Rail Block; and we declare the following to be a full and exact description of our method of constructing the same.

The parts consist of first, a bed piece; 2d, what we term the "locking jaw;" 3d, the

lever jaw, and 4, a lever.

We first refer to the accompanying draw-

ings as part of this specification.

Figure 1 represents the bed-piece which is constructed of cast iron and may be of any material suitable for such purpose. It consists alone of a single piece of cast iron of suitable thickness and proportion, at one 20 end of which is cast or otherwise constructed a half circle box or groove, letters a a. At right angles with this groove we construct a

guide bar or guard, letters b b.

Fig. 2 represents the jaws of anvil or block 25 in upright position and are each cast entire. The one to which the lever may be attached we call the lever jaw and the other the locking jaw. On the lower and outer edge of the lever-jaw we construct a half-round guard, 30 letter c, extending the whole length of the jaw, exactly to fit and revolve in box or groove of bed-piece, letters a a, and a similar guard on the lower and inner side of the lever jaw exactly to fit and revolve in groove 35 of locking jaw as represented at letter g see last named guard at letter d. At right angles with these guards and in the center of the under side of both jaws, we construct a groove seen in Fig. 3, letters e e, exactly to 40 receive and fit on guard of bed-piece, letters b b. This groove terminates at outer side of lever-jaw in a mortise, letter F, Fig. 3, into which the lever is put when in use. In locking jaw Fig. 2, we construct a half-round 45 groove or box, letter g, exactly to fit and receive guard on lever jaw, letter d—thus locking the jaws together, while the grooves and guards on bed-piece and under side of the jaws support and retain the parts in their 50 several places.

Fig. 4, represents the lever which may be of any material, form and size found convenient and necessary in operating jaws. On the upper side of the jaws as seen in Fig. 2, we construct the lips of the vise-anvil, let- 55 ters h h, of such form and shape as to exactly receive and fit a T-rail bar in the position in which it is placed when in use. The grooves on the lever jaw are designed to fit the different positions of the T-rail, letters 60 i i. Now lay down the bed-piece, guard and groove of the same, up-set the lever jaw thereon inserting the guard of the bedpiece in groove of the jaw and inserting the halfround guard in box or half round groove, 65 letters a a—put the lever in mortise F. Now place the locking jaw on bed-piece groove over the guard—then bear down on the lever and lock the jaws by inserting the groove g, over the guard d—remove the hand 70 from lever; the vise anvil or T-rail block is complete, Fig. 5.

The anvil is used by bearing down on the lever, thus throwing the jaws apart so as to admit the rail. The force removed from the 75 lever the weight of the bar forces the jaws back in their place and the grooves guard and lock on the jaws and bed-piece holds the

whole firmly in place.

Having thus fully described the nature 80 and object of our invention what we claim therein as new and desire to secure by Letters Patent is—

1. The combination of the guard c, on the lever jaw, and the groove a, in the bed piece, 85 with a raising mechanism for raising up said lever jaw substantially as herein described.

2. We also claim in combination the projection d, on the lever jaw and the groove g, on the locking jaw, so that when the jaws 90 are raised up they will open to receive the rail, and when released will catch and firmly hold themselves and the rail to the bedpiece substantially as described.

> SANFORD MASON. EDWARD M. DAVIS.

Signed in presence of— JAMES ORR, I. A. THORNTON.