## United States Patent Office.

J. K. VAUGHAN AND EVAN HENRY EVERMAN, OF PHILADELPHIA COUNTY, PENNSYLVANIA.

## IMPROVEMENT IN THE MANUFACTURE OF SOAP.

Specification forming part of Letters Patent No. 4,404, dated March 7, 1846.

To all whom it may concern:

Beit known that we, JACOB KEEN VAUGHAN and EVAN HENRY EVERMAN, in the county of Philadelphia and State of Pennsylvania, have discovered and produced a new and useful Improvement in Manufactured Soaps, by which the quantity is greatly increased and the quality improved; and we do hereby declare that the following is a full and exact description.

The specified quantity of ingredients for compounding three thousand pounds of improved soap are as follows, viz: best yellow soaps, nine hundred pounds; water, two thousand five hundred pounds; boras sodæ, or common borax, seventy-five pounds; sodæ murias, or common salt, thirty-seven and one-half pounds; glue, best manufactured, fifteen pounds; palm-oil, ten pounds.

To enable others skilled in the art to make and use our invention, we will describe the operation, viz: Dissolve the soap in the water by slow boiling, then add the glue in a dissolved state, and the palm oil, and continue the boiling and stirring until brought to a boil, then add the borax and salt, leave the mixture to a boil a few minutes, when it is finished, and may be poured into molds to cool.

What we claim as our invention, and desire

to secure by Letters Patent, is-

The application and addition to a given quantity of soap, of water, borax, salt, glue, and palm-oil, which will increase the quantity and improve the quality of the soap used, as herein described.

JACOB KEEN VAUGHAN. EVAN HENRY EVERMAN.

Witnesses:

JOHN CLOUDS, BENJN. S. HORT.